

SAFETY DATA SHEET**H.B. Fuller® EY-3804-A**

Version 1.4

Revision Date 07/23/2021

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® EY-3804-A
Product code : 100000002561

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	amber
Odor	Neutral

GHS Classification

Acute toxicity (Oral) : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1
Germ cell mutagenicity : Category 2

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements:

H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction.

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H319 Causes serious eye irritation. H341 Suspected of causing genetic defects.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	50 - 70
Epoxy resin	28064-14-4	30 - 50
Silica, amorphous fumed	112945-52-5	1 - 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
If symptoms persist, call a physician.

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| In case of skin contact | : Wash off with soap and water.
Get medical attention immediately if irritation develops and persists.
Remove contaminated clothing and shoes.
Wash contaminated clothing before reuse. |
| In case of eye contact | : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists. |
| If swallowed | : Do NOT induce vomiting.
If victim is fully conscious, give a cupful of water.
Never give anything by mouth to an unconscious person.
Obtain medical attention. |
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SECTION 5. FIRE-FIGHTING MEASURES

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| Suitable extinguishing media | : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. |
| Specific extinguishing methods | : |
| Further information | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for fire-fighters | : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment. |
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SECTION 6. ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | : Refer to protective measures listed in sections 7 and 8. |
| Environmental precautions | : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system. |
| Methods and materials for containment and cleaning up | : Soak up with inert absorbent material.
Shovel into suitable container for disposal. |
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SECTION 7. HANDLING AND STORAGE

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| Technical measures | : Not applicable |
| Advice on safe handling | : No special precautions required. |
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Conditions for safe storage : Keep in a dry, cool place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : Nitrile rubber

Eye protection : Safety glasses

Skin and body protection : Remove and wash contaminated clothing before re-use.

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : amber

Odor : Neutral

Odor Threshold : No data available

Melting point/freezing point : is not determined

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Boiling point/boiling range	: is not determined
Flash point	: > 93.3 °C
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 9.80 - 10.50 lb/gal
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, dynamic	: is not determined
Viscosity, kinematic	: is not determined
Solid Content, % by weight:	: 99.8
VOC, % by weight	: 0.1

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Conditions to avoid	: Not applicable
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : 842.03 mg/kg Method: Calculation method
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Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

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No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best

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practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Germ cell mutagenicity
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

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US State Regulations

California Prop 65

Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

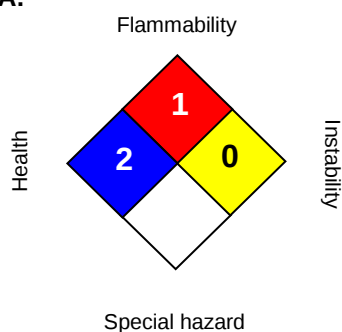
TSCA	All substances listed as active on the TSCA inventory
DSL	All components of this product are on the Canadian DSL
AICS	On the inventory, or in compliance with the inventory
ENCS	On the inventory, or in compliance with the inventory
KECI	On the inventory, or in compliance with the inventory
PICCS	On the inventory, or in compliance with the inventory
IECSC	On the inventory, or in compliance with the inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)	

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.

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